



## INSTALLATION, OPERATION, MAINTENANCE MANUAL

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KEEP THE MANUAL NEAR THE MACHINE ALL TIME  
AND MAKE SURE ALL USERS HAVE READ THIS



FOLLOW THE INSTRUCTIONS CAREFULLY TO GRANT  
THE MACHINE A CORRECT FUNCTION AND LONG  
SERVICE LIFE.

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**WHEEL BALANCER**



## Warning

- This manual is a necessary part of the product. Please read carefully.
- Keep the manual for later use when maintaining the machine.
- This machine can only be used for the designated purposes. Never use it for any other purpose.
- The manufacturer is not responsible for the damage incurred by improper use or use other than the intended purpose.

## Precaution

- The equipment can only be operated by qualified personnel with special training. Modification to any components or parts, or use the machine for other purpose without either obtaining the agreement from the producer, or observing the requirement of the instructions may lead to direct or indirect damage to the equipment.
  - ★ The equipment should be installed on the stable ground, not wooden pallet, otherwise not accurate.
- Keep the back panel 0.6M away from the wall for good ventilation. Enough room should be left on both sides for convenient operation.
- Do not put the equipment a place with high temperature or moisture, or near the heating system, water tap, air-humidifier or chimney.
  - Avoid lots of dust, ammonia, alcohol, thinner or spraying binder.
  - People who are no operating the machines should be kept away when it is used.
  - Use appropriate equipment and tools, protective and safety equipment, including eyeglasses, earplugs and working boots.
- Pay special attention to the marks on the machine.
- Do not touch or approach the moving parts by hand during operating.
- Do not remove the safety device or keep it from working properly.

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This unit is made for the purpose of persons who have special techniques and certifications.

## Disclaimer

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- To take full advantage of the unit, you should be familiar with tires of various kinds.
- All information, illustrations, and specifications contained in this manual are based on the latest information available at the time of publication. The right is reserved to make change at any time without notice.

## Safety Precautions

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- This manual is a necessary part of the product. Please read carefully.
- Keep the manual for later use when maintaining the machine.
- This machine can only be used for the designated purposes. Never use it for any other purpose. The manufacturer is not held responsible for the damage incurred by improper use or use other than the intended purpose.
- The equipment can only be operated by qualified personnel with special training. Modification to any components or parts, or use the machine for other purpose without either obtaining the agreement from the producer, or observing the requirement of the instructions may lead to direct or indirect damage to the equipment.
- This machine should be installed on the stable ground.
- Keep the back panel 0.5m away from the wall for good ventilation. Enough room should be left on both sides of the machine for convenient operation.
- Do not put this machine in a place with high temperature or moisture, or near the heating system, water tap, air-humidifier or furnace.
- Do not put the machine near the window with sunlight. Protect the unit with a curtain or shield if necessary.
- Avoid lots of dust, ammonia, alcohol, thinner or spraying binder.
- People who are not operating the machines should be kept away when it is used.
- Use appropriate equipment and tools, protective and safety equipment, including eyeglasses, earplugs and working boots.
- Pay special attention to the safety marks on the machine.
- Do not touch or approach the moving parts by hand during operating.
- Do not remove the safety device or override it.
- Use #2 lithium lubricants (grease) only within the safety range. Refer to the appendix for the safety data.
- Before moving the tire changer, contact maintenance personnel.
- The product is better used under the following conditions:
  - Temperature: 0°C -45°C
  - Relative humidity: 30-95%

# 1. General

## 1.1. Technical data:

- Max wheel weight: 65kg
- Power: 0.2kw;0.37kw
- Power supply: 220v;230v;240v;110v;50hz;60hz
- Balancing accuracy:  $\pm 1g$
- 8 balancing modes: DYN, ALU1, ALU2, ALU 3, ALU 4, ALU5, ALUS, ST
- Balancing speed: 200r/min
- Cycle time: 8s
- Rim diameter: 10 " ~24 " (256mm~610mm)
- Sound pressure level during work cycle: <70db

## 1.2. Features:

- Distance and diameter value input automatically
- Statistic and dynamic balancing, ALU-programs for alloy rims or special shaped
- Self diagnoses, easy to find the problem
- Apply to steel and aluminum alloy rim

## 1.3. Working environment:

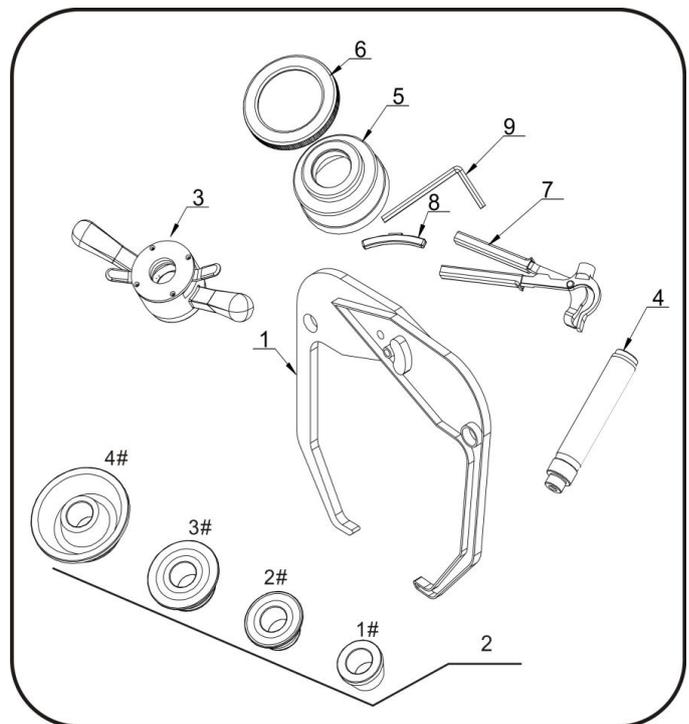
- Temperature: 5~50°C
- Height:  $\leq 4000m$

# 2. Machine assembly

## 2.1. Unpack

Unpack the carton, check if missing any spare parts

No.	Item	Qty
1	Width gauge	1
2	Conic No.1	1
	Conic No.2	1
	Conic No.3	1
	Conic No.4	1
3	Quick release nut	1
4	Thread hub	1
5	Bowl for quick nut	1
6	Pad for bowl	1
7	Balancing hammer	1
8	100g weight	1
9	Allen wrench	1



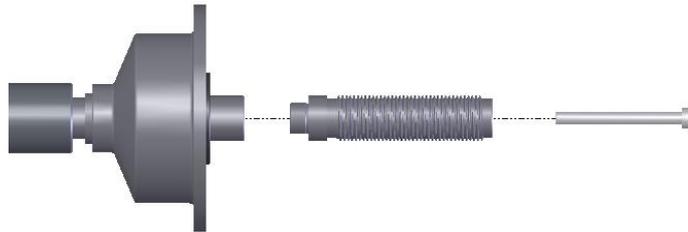
## 2.2. Install

- The equipment should be installed on the stable ground, not wooden pallet, otherwise not accurate.
- Keep the back panel 0.6M away from the wall for good ventilation. Enough room should be left on both sides for convenient operation.

## 2.3. Fix balancer to floor with screws on the bottom.

## 2.4. Install adaptor

The wheel balancer is supplied complete with cone type adaptor for fastening wheel with central bore. (see below picture)



## 2.5. Install wheel

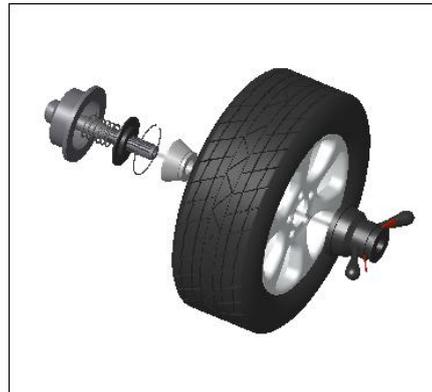
Clean wheel, take off counterweights, check pressure of wheel.

Choose the way of installation according to the type of wheel.



Main shaft-wheel—

suitable cone( small head towards inside)—quick handle nut



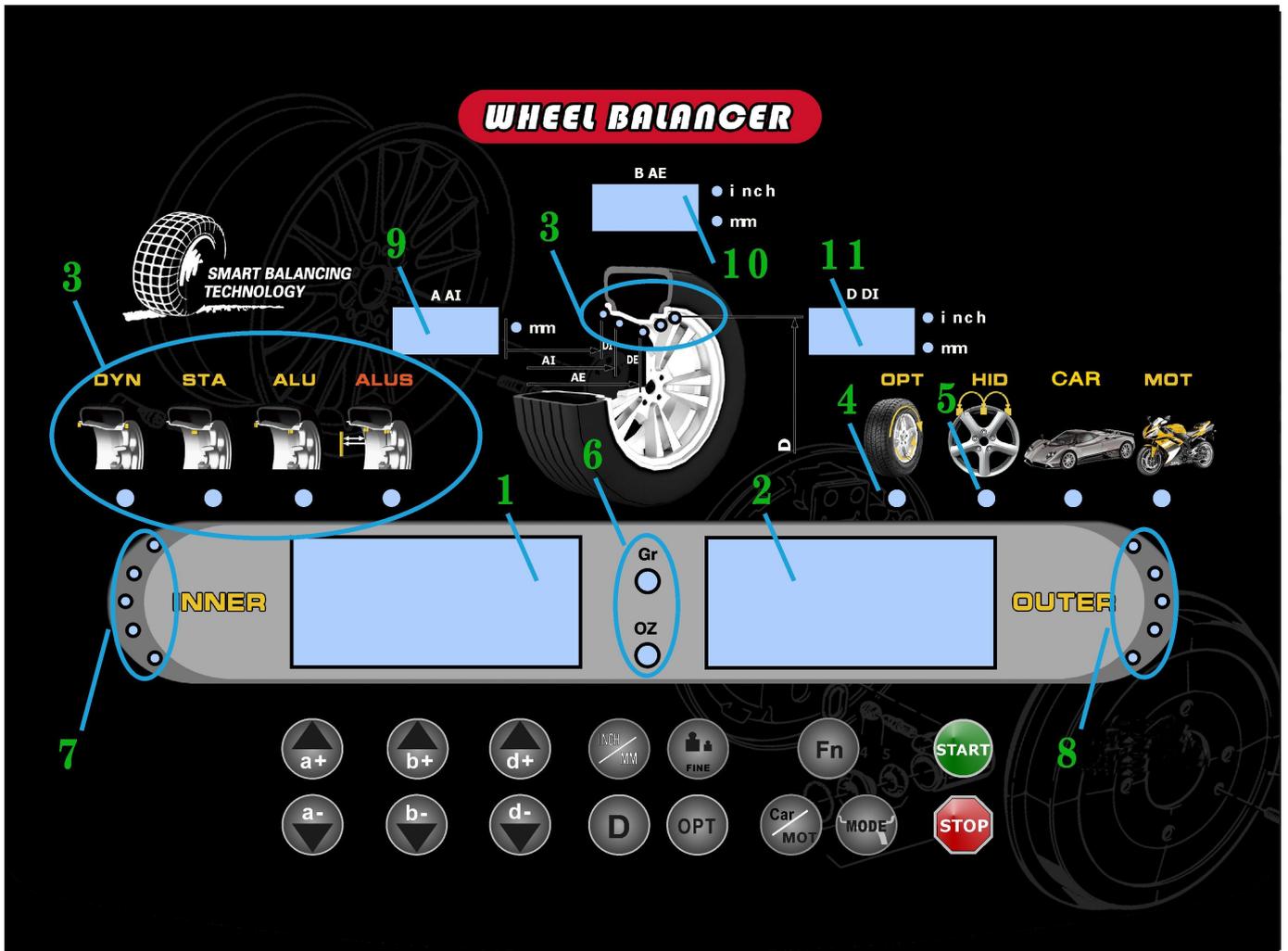
Main shaft-suitable cone(big head towards inside)

—wheel—quick handle nut

**Attention: May add a wheel, and hold the wheel to help install the thread hub. When installing or taking off wheel, do not let wheel move on the shaft, to avoid scratching shaft.**

## 3.Controls and components

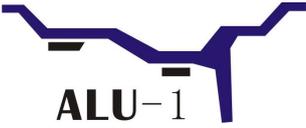
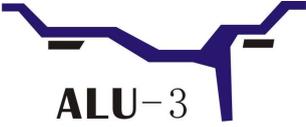
### Display plate (G)



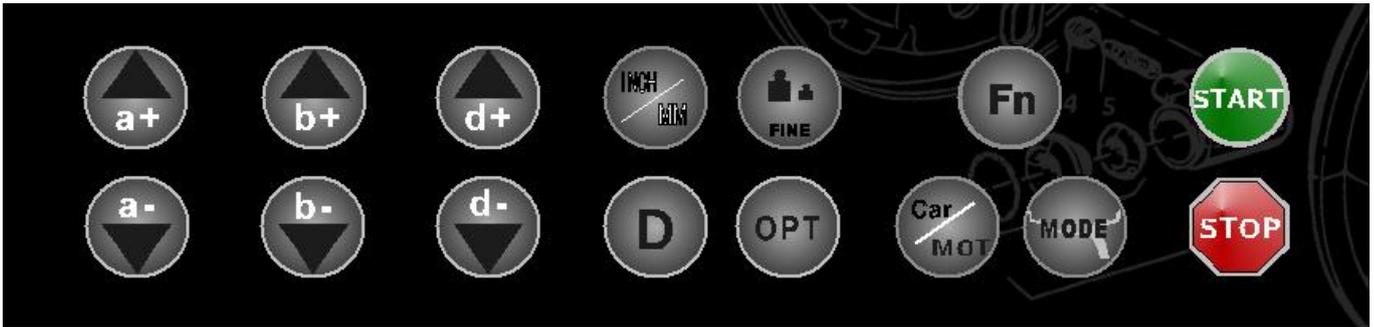
1. inside amount of unbalance
2. outside amount of unbalance
3. "ALU" correction mode selected
4. OPT function
5. ALUS split function
6. Indicator, weight unit in ounce or gram
7. Digital readout, inside position of unbalance
8. Digital readout, outside position of unbalance
9. Digital readout of "a"
10. Digital readout of "b"
11. Digital readout of "d"

### Eight balancing modes

Icon	Balancing mode	Operation	Add weights
 <p><b>DYN</b></p>	Standard/Default	<ol style="list-style-type: none"> <li>1. Turn on machine</li> <li>2. Input a,b,d value</li> <li>3. Start spin, after spin stop</li> </ol>	Clip on weights on both sides of rim edge

 <p>ALU-1</p>	ALU1	<ol style="list-style-type: none"> <li>1. Turn on machine</li> <li>2. Input a,b,d value</li> <li>3. Press  button, indicator lit up</li> <li>4. Start spin, after spin stop</li> </ol>	Add adhesive weights on the rim shoulder both sides
 <p>ALU-2</p>	ALU2	<ol style="list-style-type: none"> <li>1. Turn on machine</li> <li>2. Input a,b,d value</li> <li>3. Press  button, indicator lit up</li> <li>4. Start spin, after spin stop</li> </ol>	Clip on weight on inside rim edge, add adhesive weight on outside rim shoulder
 <p>ALU-3</p>	ALU3	<ol style="list-style-type: none"> <li>1. Turn on machine</li> <li>2. Input a,b,d value</li> <li>3. Press  button, indicator lit up</li> <li>4. Start spin, after spin stop</li> </ol>	Add adhesive weights on the rim shoulder both sides
 <p>ALU-4</p>	ALU4	<ol style="list-style-type: none"> <li>1. Turn on machine</li> <li>3. Input a,b,d value</li> <li>4. Press  button, indicator lit up</li> <li>5. Start spin, after spin stop</li> </ol>	Clip on weight on inside rim edge, add adhesive weight on outside rim shoulder
 <p>ALU-5</p>	ALU5	<ol style="list-style-type: none"> <li>1. Turn on machine</li> <li>2. Input a,b,d value</li> <li>3. Press  button, indicator lit up</li> <li>4. Start spin, after spin stop</li> </ol>	Add adhesive weight on inside rim shoulder, clip on weight on outside rim edge
 <p>ALU-S</p>	ALUS	<ol style="list-style-type: none"> <li>1. Turn on machine</li> <li>2. Input aI,aE,d value</li> <li>3. Start spin, after spin stop</li> </ol>	Add adhesive weights on the two positions gauge head touch
 <p>ST</p>	Static mode, for motorcycle wheels	<ol style="list-style-type: none"> <li>1. Turn on machine</li> <li>2. Input a,b,d value</li> <li>3. Press  button</li> <li>3. Start spin, after spin stop</li> </ol>	Add adhesive weight

## Key board



Icon	Function	Icon	Function
<b>a+</b> <b>a-</b>	Set distance	<b>OPT</b>	Optimization of unbalance
<b>b+</b> <b>b-</b>	Set rim width	<b>MODE</b>	Selection of "ALU" modes
<b>d+</b> <b>d-</b>	Set rim diameter	<b>CAR MOT</b>	Moto/car mode/(Combination key)
<b>Fn</b>	Recalculation	<b>FINE</b>	Unbalance display pitch and threshold
<b>STOP</b>	Stop/Cancel	<b>D</b>	Push button, self-diagnostics, self-calibration
<b>START</b>	Start	inch/mm	INCH/MM change

electronic brakes \*

Icon	Function
<b>STOP</b>	Automatic brake switch / can be used to load and unload tires

## 4. Indication and use of wheel balancer

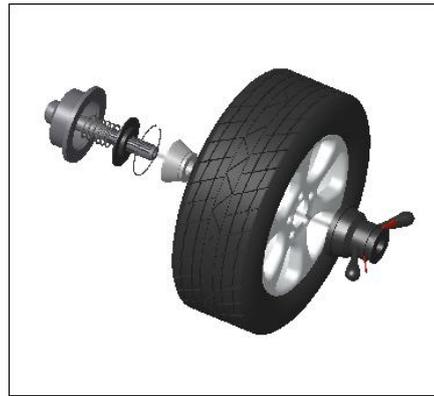
### 4.1. DYN (Standard/Default) mode

4.1.1. Clean wheel, take off counterweights, check pressure of wheel. Choose the way of installation according to the type of wheel.



Main shaft-wheel—

suitable cone( small head towards inside)—quick handle nut



Main shaft-suitable cone(big head towards inside)

—wheel—quick handle nut

**Attention: May add a wheel, and hold the wheel to help install the thread hub. When installing or taking off wheel, do not let wheel move on the shaft, to avoid scratching shaft.**

4.1.2. Turn on machine

4.1.3. Input a b d value

Turn on machine, choose right way to install wheel according to the type of wheel. Set “a” “b” “d” values:

- set “a” value: move the gauge to measuring position as illustrated as Fig.1, hold the gauge still in position for approx. 4 seconds, successful memorization is given, then return the gauge to position

0.(The value measured in automatic mode appear on the display). Or press **a+** and **a-** to set manually.

- set “b” value: set nominal diameter “b” marked on the wheel or use the width gauge to measure the value of “b” as Fig.2a, then press **b+** and **b-**. If the balancer is with optional automatic width ruler, let the gauge head touch the rim as Fig.2b, until there is a sound, means successful memorization is give, then release the gauge.

- set “d” value: this value measured in automatic mode same time as “a” value setting, or press **d+** and **d-** to set manually.

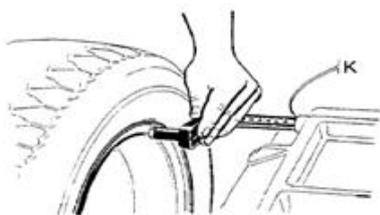


Fig.1

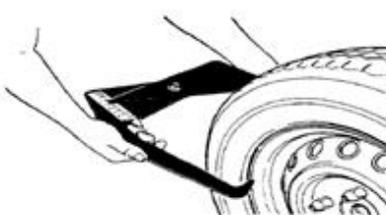


Fig.2 a



Fig.2 b

4.1.4. Put down the guard and press **START** to perform a measuring spin.

4.1.5. In a few seconds the wheel is brought to operating speed and begin measuring unbalance, the unbalance values

remain on instruments 1 and 3 when the wheel stopped. Press



may check the real unbalance value under threshold.

4.1.6. Anticlockwise moving wheel slowly, until the right LED lit up full, clip weight on 12 o'clock position (Fig.3)

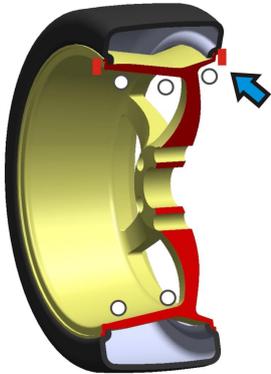


Fig. 3

4.1.7. Anticlockwise moving wheel slowly, until the left LED lit up full, clip weight on 12 o'clock position (Fig.4)

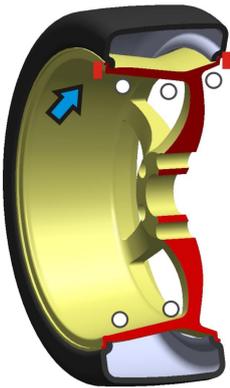


Fig. 4

4.1.8. After finishing clipping the counterweights, put down the guard and press  , to perform balancing spin again, if comes out 00 00, means balancing succeed. (Fig.5)



Fig. 5

**4.2. ALU-1 mode (ALU-1, ALU2, ALU 3, ALU 4, ALU5, same operation, only the position to add weights different)**

4.2.1. Set "a" "d" "b" values

4.2.2. Press  until ALU1 indicator lit up

4.2.3. Put down the guard and press  to perform a measuring spin.

4.2.4. In a few seconds the wheel is brought to operating speed and begin measuring unbalance, the unbalance values remain on instruments 1 and 3 when the wheel stopped. Press  may check the real unbalance value under threshold.

4.2.5. Anticlockwise moving wheel slowly, the displays with right LED's lit up full indicate the correct angular position where to mount the counterweights, 12 o'clock position outside, as Fig.6, add the counterweight.

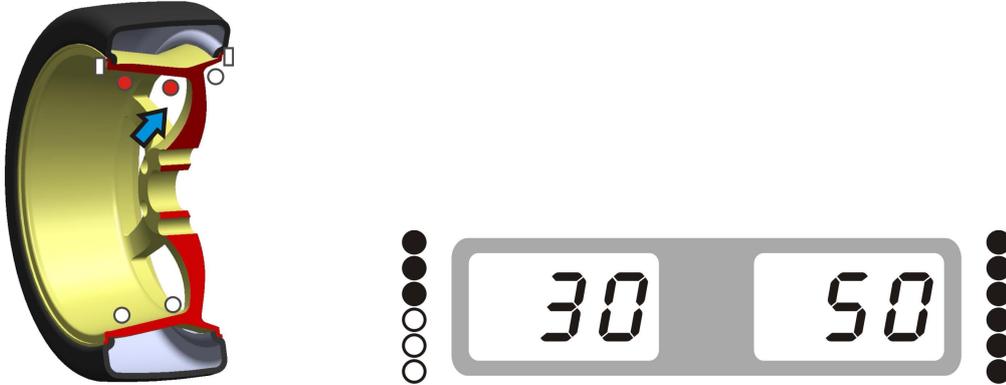


Fig. 6

4.2.6. Anticlockwise moving wheel slowly, the displays with left LED's lit up full indicate the correct angular position where to mount the counterweights, 12 o'clock position inside, as Fig.7, add the counterweight.



Fig. 7

4.2.7. After finishing mounting the counterweights, put down the guard and press  , to perform balancing spin again, if comes out 00 00, means balancing succeed. (Fig.8)



Fig. 8

### 4.3. ALU—S mode

This mode is used for special rim, if ALU1/ALU2/ ALU 3, ALU 4, ALU5 can not be used, you should choose ALUS mode.

Input aI, aE, d value

- Set “aI”: pull gauge out let the gauge head touch the position of FI for 4 seconds, may press  and  to change

- Set “aE”: pull gauge out let the gauge head touch the position of FE for 4 seconds , may press **b+** and **b-** to change
- Set “d”: read from rim, press **d+** and **d-** to input

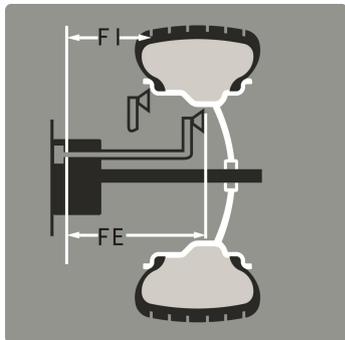


Fig. 9

Put down the guard and press **START** to perform a measuring spin.

4.3.1. 6 o'clock position to add weight

Set LAS as OFF according to 8.1

Laser indication operation (setting option LAS for ON) selection

Anticlockwise moving wheel slowly, until the right LED lit up full, add weight on 6 o'clock position (Fig.10)

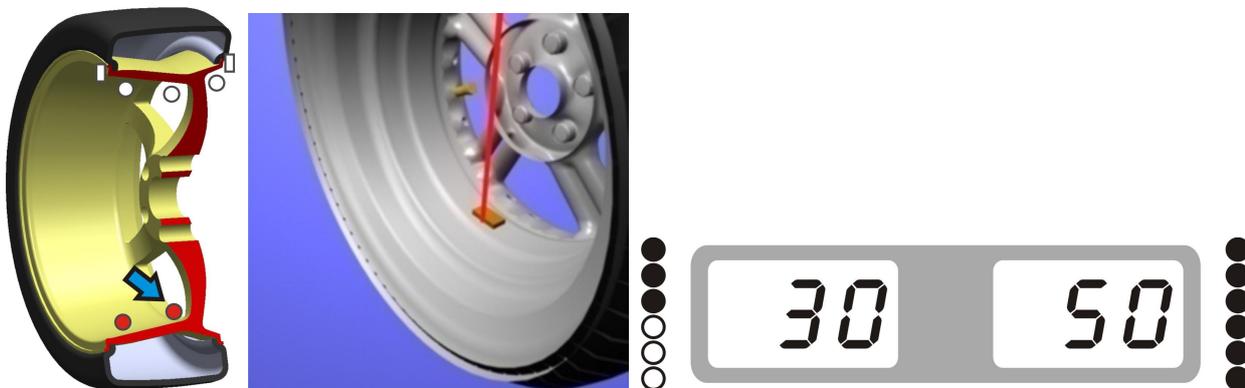


Fig. 10

Anticlockwise moving wheel slowly, until the left LED lit up full, add weight on 6 o'clock position (Fig.11)



Fig. 11

After finishing mounting the counterweights, put down the guard and press **START**, to perform balancing spin again, if comes out 00 00, means balancing succeed. (Fig.12)



Fig. 12

### 4.3.2. Use a ruler to increase weight

Set LAS as OFF according to 10.1  
drawing rule operation (setting option SLC for ON) standard

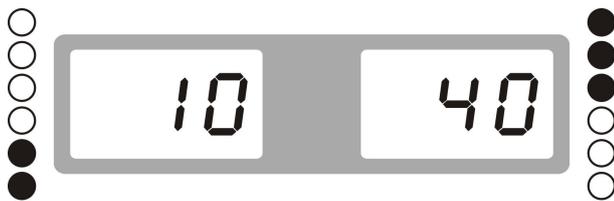


Fig. 13

Anticlockwise moving wheel slowly, until the right LED lit up full (Fig.14)

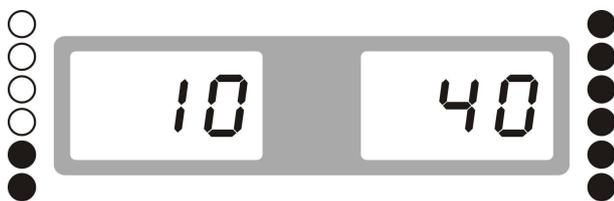
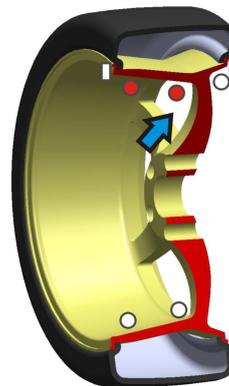


Fig. 14



Take off proper counterweight to be hold by the gauge head as Fig. 16

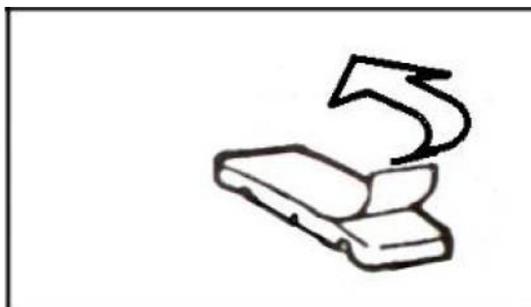


Fig. 15

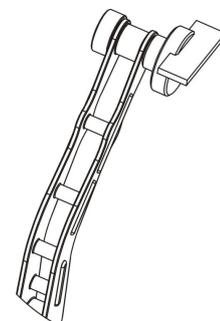


Fig. 16

Pull out gauge until there is a square comes in the middle window (Fig. 17)

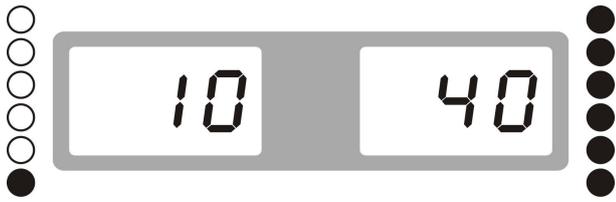


Fig. 17

Release the counterweight and let it stick on rim (Fig. 18)

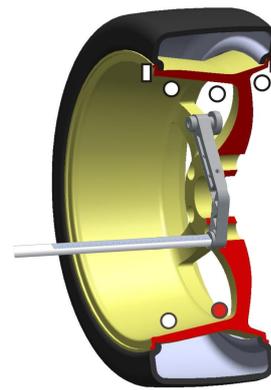
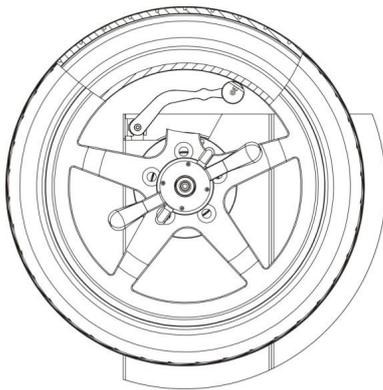


Fig. 18

Anticlockwise moving wheel slowly, until the left LED lit up full (Fig.19)

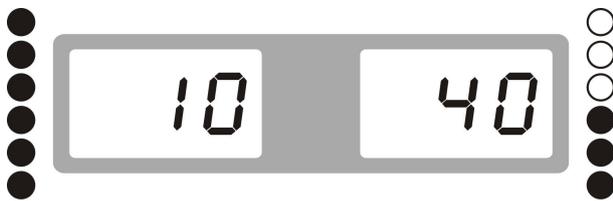


Fig.19

Take off proper counterweight to be hold by the gauge head as Fig. 16

Pull out gauge until there is a square comes in the middle window (Fig. 20)

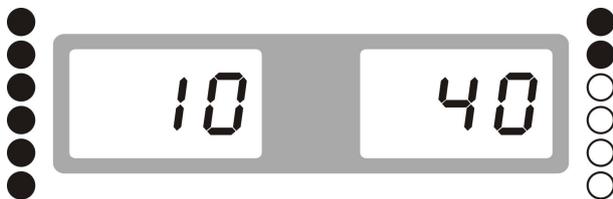
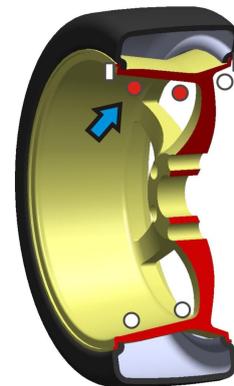


Fig. 20

Release the counterweight and let it stick on rim (Fig. 21)

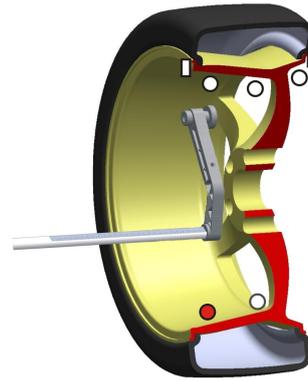
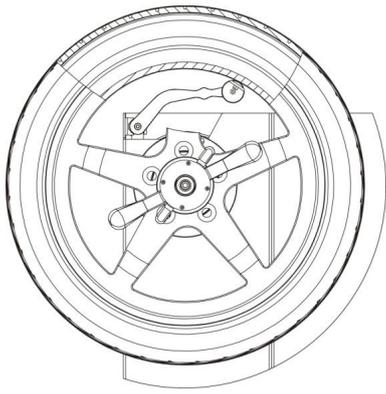


Fig. 21

Then turn down safe guard and press **START** to start spin, comes Fig. 22 means the wheel is balanced.



Fig. 22

#### 4.4. ALUS split function

**Note: Only ALU-S mode can use this function. And Operator must be experienced.**

1	In the case of the ALU-S mode, press <b>D</b> + <b>OPT</b>	comes >	
2	Through the <b>b+</b> and <b>b-</b> input wheel number, then press	comes >	
3	Keep the next spock( either direction is ok) on the position of 12 o'clock, press	comes >	
4	Anticlockwise rotate wheel by hand slowly, until the outside SP1 LED lit up full, add the adhesive weight ( to stick the weights on position of 6 o'clock or else depends LAS =On or Off) )	comes >	

5	Anticlockwise rotate wheel by hand slowly, until the outside SP2 LED lit up full, add the adhesive weight (to stick the weights on position of 6 o'clock or else depends LAS=On or Off) )	comes >	
6	Put down safe guard and press  , after spin stop	comes >	
SP succeed			

## 5. Self-calibration

### 5.1. Self-calibration of wheel balancer

5.2. Turn on balancer, install a medium size wheel (14"-18") which can use clip-on weight, set "a b d" value, then

**Do the self-calibration whenever you think the balancer is not accurate. The 100g weight must be accurate.**

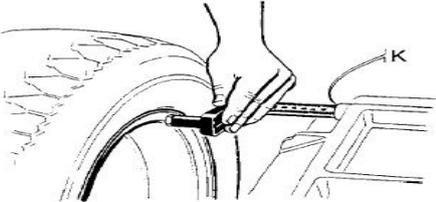
Step 1	Press  and hold, then press 	comes	
Step 2	Put down safe guard or press  start spin, after spin stop	comes	
Step 3	Open the safe guard and clip a 100 gram weight on the outside 12 o'clock position, put down safe guard and press  to start spin, after spin stop	comes	
Step 4	Open the safe guard and clip a 100 gram weight on the inside 12 o'clock position, put down safe guard and press  to start spin, after spin stop	comes	
self-calibration finished			

### 5.2. Rim distance gauge calibration

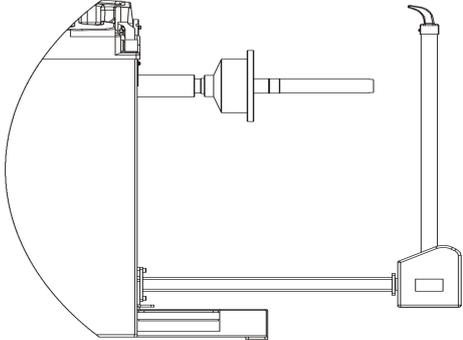
	comes >	
pull gauge to position "0" and hold, press 	comes >	
pull gauge to position "15" and hold, press 	comes >	
Rim distance gauge calibration finished		

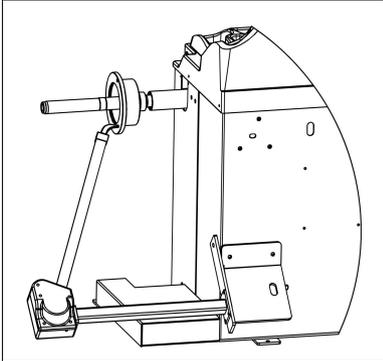
### 5.3. Rim diameter gauge calibration

Set “d” by press **d+** and **d-**, (for example if it is 14 inch, make it 14)

	comes >	
<p>move gauge to touch the edge of rim and keep still</p> 	>	<p>Press </p>
<p>Press  again</p>	comes >	
Rim diameter gauge calibration		

### 5.4 Width gauge calibration (if provided)

1		comes >	
2		explain >	Keep width ruler as position
3	<p>Press </p>	comes >	

4		explain>	Press 
5		explain>	Width gauge calibration finished

## 6. Errors

Various abnormal conditions can arise during machined operation by the microprocessor, if comes the errors, must stop operation, find the reason and the solution according, if the error persists, consult the supplier.

No.	Errors	Reasons	Solution
1		1. No spin 2. Shaft spin	1. If no spin, check or change power board 2. If spin, check or change position pick up board and computer board 3. Adjust position pick up board support
2		1. No wheel or wheel not locked tightly 2. Position pick up board problem	1. Lock tightly 2. Check or change position pick up board
3		1. No enough pressure in wheel 2. Wheel distortion	1. Add proper pressure in wheel 2. Check wheel
4		1. Position pick up board problem 2. Computer board problem	1. Check or change position pick up board 2. Check or change computer board

5		1. Micro switch problem 2. Computer board problem	1. Check or change Micro switch 2. Check or change computer board
6		1. Power board problem 2. Computer board problem	1. Check or change power board 2. Check or change computer board
7		1. Program lost 2. Computer board problem	1. Self calibration 2. Check or change computer board
8		1. No add 100g weight during self calibration 2. Computer board problem 3. Power board problem	1. Add 100g weight 2. Check or change computer board 3. Check or change power board
9		1. Micro switch problem 2. Computer board problem	1. Check or change micro switch 2. Check or change computer board
10		1. Computer board problem 2. Power board problem	1. Check or change computer board 2. Check or change Power board

## 7. Self- diagnoses

Press goest to self diagnoses, press to next , press to escape

Order	Display	Function	Function normal
1		Display	All lit up
2		Position pick up board	POS changes in 0-127
3		Distance potentiometer	Left window data is 327-340, when pull gauge out, the data changes
4		Diameter potentiometer	left window data is 327-340, turn ruler to another direction, data changes
5		Width potentiometer	left window data is 327-340, turn ruler to another direction, data changes

6		Pressure sensor	Use hand to press main shaft, 4X-4X 6X-6X changes
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## 8. Setting machine

### 8.1. Machine setting

Press **STOP** and hold, then press **D** goes to set machine, press **b+** and **b-** to change, press **a+** to next

Order	Display	function	choice
1		Unbalance display threshold	5/10/15
2		Sound	On/off
3		Light	1-8
4		Extra small wheel operation	OFF/ON
5	LAS OFF	Alu-s mode ruler head paste switch	On is the 6-point imbalance and OFF is the ruler head paste
6	Aut OFF	Width scale switch	OFF/ON

### 8.2.Safe guard setting

Press **STOP** and hold, then press to set safe guard

Display	Function	Explain
	Safe guard on	Put down safe guard to start spin
	Safe guard off	Put down safe guard then press <b>START</b> to start spin

### 8.3. Unit of weight setting

★Press **STOP** and hold, then press **a+** to set safe guard

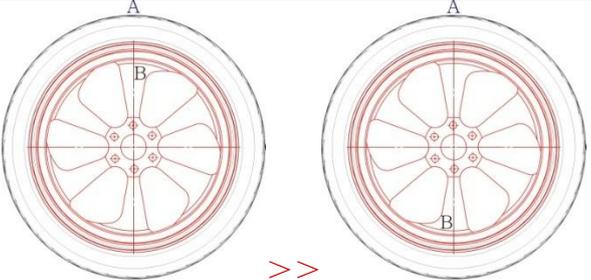
Display	Function	Explain
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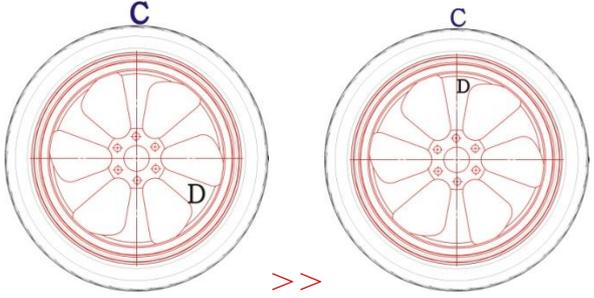
	Unit of weight	Gram
	Unit of weight	Ounce

## 9. OPT function

**Note: When unbalance value is too much, choose OPT, and operator must be experienced.**

Install wheel, input a b d value

1	Press 	comes >	
2	Put down safe guard and press 	comes >	
3	With the help of tire changer, change the rim and rubber 180 degree	reference >	
4	Then put down safe guard and press 	comes >	
5	Rotate wheel until four indicators lit up (two on both sides, the dark spot in the right side picture), mark the position C with chalk on rubber	reference >	
6	Rotate wheel until two indicators lit up (one on both sides, the dark spot in the right side picture), mark the position D with chalk on rim	reference >	

7	With the help of tire changer, change the rim and rubber to make C and D match	reference >	
8	Put down safe guard and press 	comes>	If unbalance is less than before, OPT succeed

## 10. Factory Settings (set parameters when replacing mainboard and other accessories)

In normal standby mode Press D to enter, (b-) and (b+) for modification, (a+) for the next item, (STOP) for exit. Input the corresponding parameters inside the box in turn

Order NO.	Display	Function	Explain
1		Display detection	Press  the key into the next option
2		Rotate spindle to photoelectric command 18	Press  enter in
3		Length of ruler handle	Press  the key into the next option
4		Parallel distance between ruler Bar and axle	Press  the key into the next option

5		Radius of ruler head	Press  the key into the next option
6		the height of ruler and shaft	Press  the key into the next option
7		wheel diameter correction	Press  Key Out
8		Rotate the spindle to position photo electric command 28	Press  enter in
9		Length of balance shaft as picture enter the value of F1(not other ones)	Press  the keys until you exit.
10		Rotate the spindle to position photo electric command 48	Press  enter in
11			Press  enter in
12			To complete the reset,auto exit return

